

CEL-SPAN®



# Purge 377

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## Cel-Span® Purge 377

An inexpensive multi-process purging additive.

Cel-Span® Purge 377 is a cleansing concentrate that allows rapid color and material changes in all plastic converting machines. It can be used with most thermoplastic resins and effectively cleans cylinders, extruders' screws, hot runner molds, and hot channel dies. Cel-Span® Purge 377 can be used for black spots, fish eyes, die lines, or gel particles in all thermoplastic processes. Blended at 10% this material provides the end user the ability to lower purging cost while lessening down time.

### **Applications: Injection Molding – Pipe/Profile – Compounding – Blow Molding**

Temperature Range: 350°F – 500°F (177°C – 260°C)

Blend Density: 0.80 g/cm<sup>3</sup>

Types of Resins: All resins except applications requiring clarity

Amount Required: 1 – 3 times barrel capacities suggested, but actual amount depends on machine conditions

### **Features and Benefits:**

- Cost effective
- No process changes needed
- Use at the normal resin processing temperature and RPM speed
- Safe, non-hazardous materials with FDA compliance
- Unlimited shelf life

Cel-Span® Purge is 377 packaged in a 55 lb. plastic bags. We recommend this product be kept closed and stored in the original container, away from light, heat and environments with high humidity.

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